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D5622-5
Job Sheet 183498

Accounting Job RD17-1048-01



RD18-1056-01

DAS
21
9-89

Part No: D5622-5

Job Qty: 2 ea

Part Name: Aft Wearshoe



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/19/18

Job Tracking No:

Due Date: 9/24/18

Created By: Marie Lajeunesse

Type: R+D

Description:

Note: DWG D5622 REV.A IPP REV.A NEW ISSUE 18/05/16 JFS VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/24/18	9/24/18	0.00	0.00	Start Up Waterjet		SC 18/09/20
110	Waterjet	2 pcs	9/24/18	9/24/18	0.00	0.12	Waterjet1		SC 18/09/20
120	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC2 Waterjet-2		SC 18/09/20
130	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC8-2		SEP 20 2018 68
140	Brake NC	2 pcs	9/24/18	9/24/18	0.12	0.02	Brake NC 1		9-89
150	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC5		SEP 24 2018 68
160	Autoweld 1	2 pcs	9/24/18	9/24/18	0.00	0.06	Automated welding		ADL 9-89
170	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC10		12
180	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC5		12
190	HandFinish	2 pcs	9/24/18	9/24/18	0.00	0.05	HandFinish4		SA 18-09-2018 DAS
200	QC	2 pcs	9/24/18	9/24/18	0.00	0.00	QC3		OCT 01 2018 68
210	Packaging	2 pcs	9/24/18	9/24/18	0.00	0.00	Packaging3-1		OCT 01 2018 8-89
220	QC21-SA	2 Ea	9/24/18	9/24/18	0.00	0.00	QC21		OCT 01 2018 21

Part Op 110 - 1-Cut D5622-5F as per Dwg D5622 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
Descriptions: 160 - ***SEE NOTE 8 FOR SURFACE BUILDUP*** 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED
WELDING USE 8259 HARDCOAT BATCH: 138707
190 - APPLY TEXTURED COATING ON CONCAVE SURFACE AS PER DWG AND QSI
BATCH: 138946
210 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.4460 sf (.223 ea)	90-Start up Operation	890403

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	159	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table border="0"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐					
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Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval																						
		Disposition			Completed By																								
					Lead hand / Supervisor Approval Verification																								
					QC / QA Coordinator Approval																								
Er DART AEROSPACE Container No: S111810 Part: D5622-5 Job No: 183498 Serial No/Batch: S111810 Revision: A Inspector: Exp Date: Instructions: Various STC's Date: 09/20/18		Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified		Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process Past Due		Crimp/Marking Cuffs Crushing Heat Treat Wave/Twist in Tube Marks/Chatter OTHER :		CATEGORY <table border="0"> <tr> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Mislabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>		☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Dimensions	☐ Grain	☐ Over/Under tolerance	☐ Weld	☐ Part Incorrect	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Part Moved	☐ Off-set	☐ Drawing	☐ Mislabeled	☐ Finish	☐ Fit/Function	☐ Misread	☐ Misaligned/off center	☐ Turning Sequence
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